



TECHNICAL DATASHEET

Product:	FXPE000-6005 Jet Black Sahara Effect
Description:	Sahara/Crackle finish used for automotive engine parts, alloy wheels & Steel parts motor cycle/ bikes etc.
System Coating	Polyester Ultra High Durability.
Physical data	
Colour:	Black
Gloss	20% Gloss
Specific Gravity	1.1
Pre-treatment	The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale.
Health & Safety at Work guidelines	
	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Curing metal temperature	
	Recommended batch time/temperature: 15 minutes @200 °C (Metal Temperature)
Resistance to storage	
	Approx. 12 month in original packaging's at an ambient temperature of 5 to 25 °C. Powder coatings must be stored in a cool and dry place. The material does not necessarily become unusable if stored for longer than this period.
Compatibility with 3rd party powder coatings: Very Good	

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