TECHNICAL DATA SHEET

Product:	FXPE000-6003 Blazing Red Sahara Effect
Description:	Sahara/Crackle finish used for automotive engine parts, alloy wheels & Steel parts motor cycle/ bikes etc.
System Coating	Polyester Ultra High Durability.

Physical data

Colour:	Red
Gloss	20% Gloss
Specific Gravity	1.1

Pre-treatment

The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale.

Health & Safety at Work guidelines

The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.

Curing metal temperature

Recommended batch time/temperature: 15 minutes @200 °C (Metal Temperature)

Resistance to storage

Approx.12 month in original packaging's at an ambient temperature of 5 to 25 °C. Powder coatings must be stored in a cool and dry place.
The material does not necessarily become unusable if stored for longer than this period.

Compatibility with 3rd party powder coatings: Very Good